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## Modeling and Parameter Extraction Technique for HV MOS Devices with BSIM3v3

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### 1. Introduction

We have developed several kinds of HV MOS devices whose device structures and doping levels in the offset regions differ depending on the specifications of the devices. We have developed the bi-directional HV MOS device (e.g., it can be used as a bi-directional MOS switch) with both drain and source offset regions, and we previously described its SPICE model [4] – [5] based on BSIM3v3 [1] – [3]. On the other hand, the uni-directional HV MOS device has only a drain offset region. That is, it does not have a source offset region with corresponding source resistance.

In this paper, I have used the same technique to model uni-directional HV MOS devices as previously reported for bi-directional HV MOS devices [4] – [5] while adopting a new parameter extraction technique. With the new uni-directional HV MOS modeling technique, the simulated I-V characteristics of the uni-directional *n*-channel HV MOS device match the measured characteristics well, which confirms its effectiveness.

### 2. Uni-directional HV MOS Device Technology

Figure 1 shows the structure of our 45 V *n*-channel HV MOS device, with a gate-oxide film thickness ( $T_{ox}$ ) of 1350Å, channel length ( $L$ ) of 3.2μ m and offset of 3.2μ m. A *n*-offset region of low doping concentration is used in the drain region, in order to realize high uni-directional drain-source breakdown voltage. Based on our device simulations, we consider that the basic operation of the bi-directional HV MOS device is as explained below, and this is also valid for the uni-directional HV MOS device. When drain-source voltage ( $V_{ds}$ ) is applied to the HV MOS device, a depletion region grows in the *n*-offset. The effect of the electric field from the gate electrode on the depletion region causes the drain-side channel terminal voltage to saturate at a low voltage. This reduces the voltage across the channel, and hence increases the breakdown voltage between the drain and source. Moreover, as the drain-side channel terminal voltage saturates in the triode region,  $g_m$  is reduced.

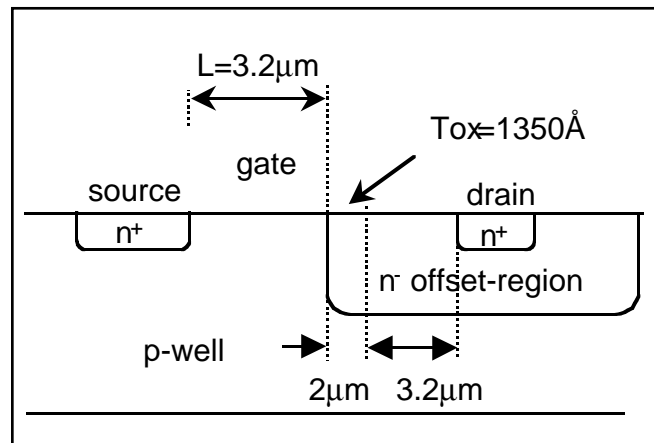


Figure 1. Schematic structure of the uni-directional *n*-channel HV MOS device.

### 3. Application of Bi-directional HV MOS Model to Uni-directional HV MOS Device

In this section, I directly apply the bi-directional HV MOS model and its parameter extraction technique to the uni-directional HV MOS device, and investigate the results. The bi-directional HV MOS model parameter extraction technique is outlined below [4] – [5]:

- 1) First, extract all BSIM3v3 parameters by the standard method.
- 2) Then set the value of  $V_{SAT}$  to a large value (e.g.,  $1 \times 10^9$  m/sec) assuming a long-channel device.

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- 3) Optimize  $AGS$  and  $DELTA$  at the same time. This is to optimize the saturation voltage of the drain-side channel terminal  $V_{dsat}$  and the source resistance due to the offset region.

Using the above procedure for the bi-directional HV MOS device, the parameter  $AGS$  optimizes  $V_{dsat}$  and source resistance in a well-balanced manner, and the measured and simulated I-V characteristics match well. Furthermore, this method can precisely reproduce the  $g_m$ -reduction phenomenon, which is inherent to HV MOS devices. On the other hand, step II in Table 1 shows the parameters obtained by directly applying the bi-directional HV MOS device model and parameter extraction technique to the uni-directional HV MOS device, and Figure 2 shows a comparison of the measured and simulated I-V characteristics. In Figure 2 large discrepancies are observed between the measured and simulated I-V characteristics.

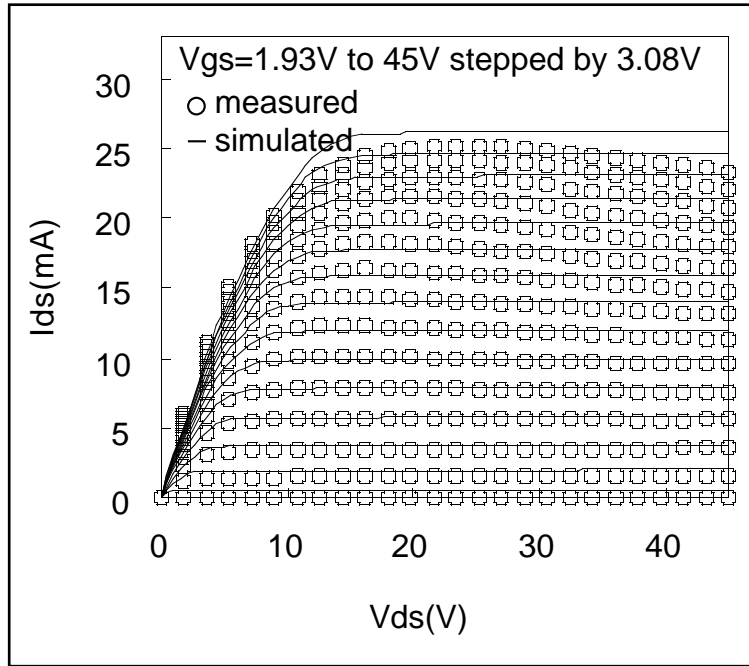


Figure 2. Comparison between measured and simulated. (with the bi-directional HV MOS model) I-V characteristics of the 45V HV MOS device.

#### 4. Proposed Uni-directional HV MOS Device Modeling Technique

In this section I propose a uni-directional HV MOS modeling technique: I use the bi-directional HV MOS model in [4] - [5] as a basis, and the main equations are as follows:

$$G_{ds0} = \mu_{eff} \frac{\epsilon_{ox}}{T_{ox}} \frac{W}{L} \left( V_{gs} - V_{rs} - V_{th} - \frac{V_{ds}}{2} \right), \quad (1)$$

$$V_{rs} = (A_{bulk} - 1) \frac{V_{ds}}{2}, \quad (2)$$

$$I_{ds} = \frac{G_{ds0} V_{ds}}{1 + G_{ds0} R_{ds}}, \quad (3)$$

$$A_{bulk} \equiv f_1(AGS, V_{gs}), \quad (4)$$

$$V_{dsat} \approx \frac{V_{gs} - V_{th}}{A_{bulk}} \equiv f_2(AGS, V_{gs}), \quad (5)$$

$$V_{ds} = V_{dseff} \equiv f_3(AGS, DELTA, V_{ds}, V_{gs}). \quad (6)$$

Here,  $W$  is the channel width,  $\mu_{eff}$  is the effective mobility,  $\epsilon_{ox}$  is the permittivity of the silicon-oxide film,  $V_{th}$  is the threshold voltage,  $AGS$  is the gate bias coefficient of the  $A_{bulk}$ ,  $V_{dsat}$  is the saturation value of the drain-side channel terminal,  $V_{dseff}$  is the effective drain-source voltage and  $DELTA$  is the effective drain voltage smoothing parameter of  $V_{dseff}$ . Where,  $V_{ds}$  is the drain-side channel terminal voltage, which is equivalent to the  $V_{dseff}$  of BSIM3v3.

$V_{rs}$  is voltage drop across the source resistance in the offset region. It cannot be eliminated from equation (1) as  $V_{rs}$  is inherent for the bi-directional HV MOS model with BSIM3v3. Hence, it is necessary to compensate for part of the drain current component by  $V_{rs}$  in equation (1) for the uni-directional HV MOS model. Here, I define the drain current  $I_{dsr0}$  in which the voltage  $V_{rs}$  in equation (1) is eliminated as shown below.  $I_{dsr0}$  is a model equation for the uni-directional HV MOS device model.

$$G_{dsr0} = \mu_{eff} \frac{\epsilon_{ox}}{T_{ox}} \frac{W}{L} \left( V_{gs} - V_{th} - \frac{V_{ds}}{2} \right), \quad (7)$$

$$I_{dsr0} = \frac{G_{dsr0} V_{ds}}{1 + G_{dsr0} R_{ds}}. \quad (8)$$

Further, by defining  $I_{vrs}$  as the variable component of drain current due to  $V_{rs}$ , I obtain the following expression:

$$I_{ds} = I_{dsr0} - I_{vrs}. \quad (9)$$

The above expression indicates that the way to compensate for  $I_{vrs}$  in the uni-directional HV MOS model is to optimize  $I_{dsr0}$  by making it larger than  $I_{ds}$  by the value of  $I_{vrs}$ . Here it can be assumed that the value of  $I_{ds}$  is equivalent to the measured data. Suppose the parameter  $AGS$  is set to a large negative value, the value of  $A_{bulk}$  in equation (4) increases, which in turn decreases the value of  $V_{dsat}$  in equation (5) and results in

decreasing the value of  $I_{dsr0}$ . At the same time,  $A_{bulk}$  increases the value of  $I_{vrs}$  larger. So,  $A_{GS}$  cannot optimize  $V_{dsat}$  correctly, and  $I_{ds}$  cannot represent the  $g_m$ -reduction (refer to section 7). In addition, the value of  $I_{vrs}$  cannot be obtained directly by calculation; instead use the following equation:

$$I_{vrs} = I_{dsr0} - I_{ds} \quad (10)$$

I propose the following model which can express the  $g_m$ -reduction.

- 1) BSIM3v3 SPICE model combines the source and drain resistance with  $R_{ds}$  (whose value depends on  $V_{gs}$ ) as follows:

$$R_{ds} = \frac{RDSW(1 + PRWG \cdot V_{gs})}{W} \quad (11)$$

where  $RDSW$  is the source and drain resistance per unit channel width and  $PRWG$  is a  $V_{gs}$  coefficient.  $R_{ds}$  is incorporated in the drain current expression of the simplified model as an explicit function of  $G_{ds0}$  shown in equation (3), and  $R_{ds}$  hardly affects the saturation voltage ( $V_{dsat}$ ) of BSIM3v3. Note that  $G_{ds0}$  has  $R_{ds}$  in its denominator, and by making  $R_{ds}$  a function of  $V_{gs}$ , it is possible to accurately express the  $g_m$ -reduction for  $I_{dsr0}$  and  $I_{ds}$  mathematically.

- 2)  $R_{ds}$  provides the  $g_m$ -reduction for  $I_{dsr0}$  and  $I_{ds}$ , but they are not the same.  $I_{dsr0}$  with a larger absolute

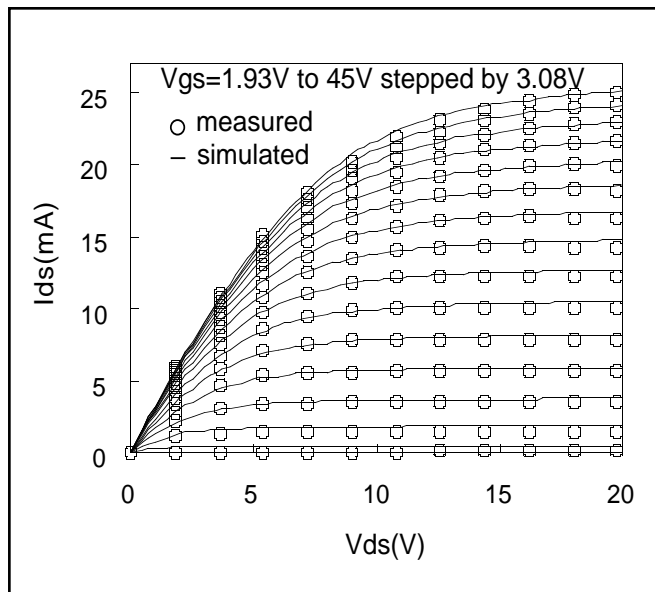


Figure 4. Comparison between the measured and simulated (with the uni-directional HV MOS model and PCLM=0) I-V characteristics in the triode region.

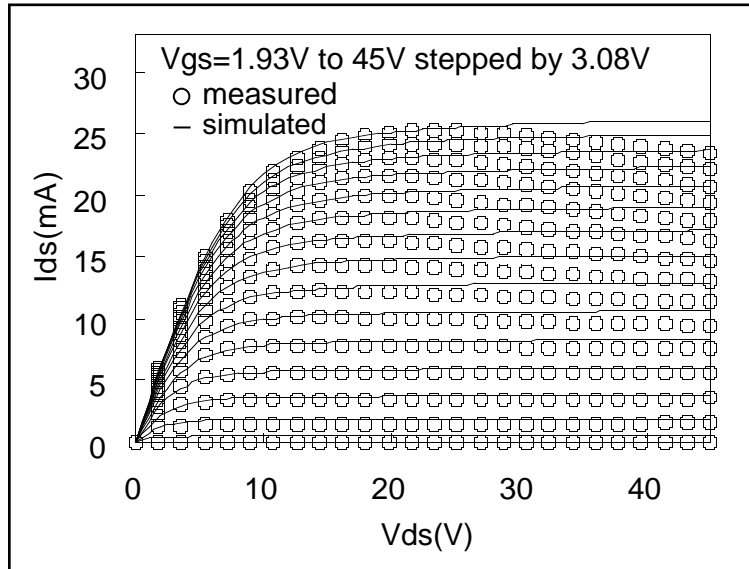


Figure 3. Comparison between the measured and simulated (with the uni-directional model) I-V characteristics of the 45V n-channel HV MOS device.

value has larger  $g_m$ -reduction, so that it can give most appropriate  $g_m$ -reduction in order to compensate the value of  $I_{vrs}$ , which is  $I_{dsr0} - I_{ds}$ .

- 3)  $R_{ds}$  has little influence on  $V_{dsat}$ , and it can be utilized independently of AGS.
- 4) AGS can be used to optimize the absolute value of  $I_{ds}$ , through  $V_{dsat}$ .
- 5) For HV MOS devices, both  $V_{gs}$ -caused mobility degradation effect and  $g_m$ -reduction occur at the same time and influence of the latter is more predominant. So in the HV MOS model, it is possible to ignore the mobility degradation effect. By defining  $\mu_{eff}$  as a constant regarding to  $V_{gs}$ , we can obtain about five times faster optimization of the parameters for the parameter extraction tool.

## 5. Proposed Parameter Extraction Technique for Uni-Directional HV MOS Device Modeling

In this section I describe the proposed parameter extraction technique for the uni-directional HV MOS model which can be implemented by using a SPICE model parameter extraction system, such as *UTMOST* [6].

- 1) First, extract all BSIM3v3 parameters by the standard method (step I in Table 1).
- 2) Then set the value of  $VSAT$  to a large value (e.g.,  $1 \times 10^9$ ) assuming the long channel model.
- 3) Optimize the parameters of  $U0$ ,  $RDSW$ ,  $PRWG$ ,  $AGS$ , and  $DELTA$  together in all the triode region (up to close to the saturation region) i.e., from ( $V_{ds}=0V$ ,  $V_{gs}=1.93V$ ) to ( $V_{ds}=20V$ ,  $V_{gs}=45V$ ).  $RDSW$

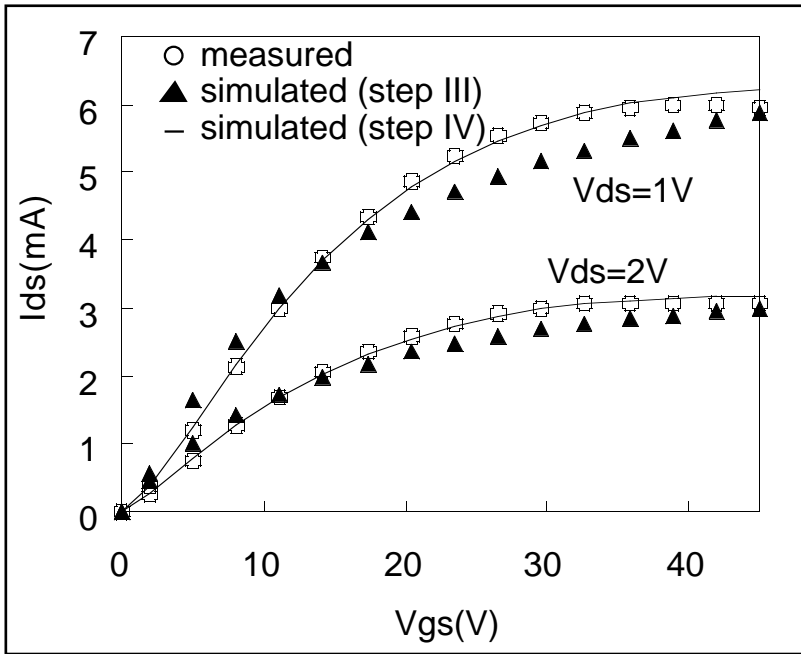


Figure 5. Comparison between the measured and simulated (with the uni-directional HV MOS model)  $I_{ds}$ - $V_{gs}$  characteristics in triode region.

and  $PRWG$  have to be optimized such that  $R_{ds}$  expresses  $g_m$ -reduction of  $I_{dsr0}$  while  $AGS$  has to be optimized such that  $A_{bulk}$  and  $V_{dsat}$  compensate for  $I_{vrs}$ .

#### 4) Optimize $PDIBLC1$ and $PDIBLC2$

Since optimization of the absolute value of  $I_{ds}$  and  $g_m$  interact with each other, it is necessary to optimize them simultaneously. Step III in Table 1 shows extracted parameter values based on the above procedure, and Figure 3 shows a comparison between the measured and simulated I-V characteristics. I see that good agreement is obtained between the measured and simulated results (except for the region where negative  $g_{ds}$  appears.).

In Figure 3, accuracy of simulation decreases in the linear region with higher value of  $V_{gs}$ . This is because  $R_{ds}$  provides the  $g_m$ -reduction in all the region. However,  $g_m$ -reduction due to the drain-side offset region appears only in the saturation region. To compensate for the worsening accuracy, it is effective to implement Step III again by setting the channel length modulation parameter

	AGS	U0	UA	RDSW	PRWG
Step I	0.084	616	$0.7 \times 10^{-8}$	$3.8 \times 10^3$	0.0
Step II	-0.049	520	$0.4 \times 10^{-8}$	$3.8 \times 10^3$	0.0
Step III	-0.076	463	0.0	$1.9 \times 10^3$	0.092
Step IV	-0.077	588	0.0	$5.5 \times 10^3$	0.018

Table 1. Extracted BSIM3v3 Parameter Values for each step.

$PCLM=0$  (or optimize). The 0 value of  $PCLM$  amplifies the  $g_m$ -reduction in the saturation region, so that  $V_{gs}$  dependence of  $R_{ds}$  is optimized smaller (Step IV in table 1). As a result of this,  $g_m$ -reduction caused by  $R_{ds}$  in the linear region gets smaller. Step IV in Table 1 shows the parameters with  $PCLM=0$  and Figure 4 shows the comparison between the measured and simulated I-V characteristics in the triode region. Figure 5 shows  $I_{ds}$ - $V_{gs}$  characteristics in triode region. Note that  $I_{ds}$  monotonically increases under the condition of  $V_{gs} \geq 40V$ , however,  $I_{ds}$  slightly decreases when  $V_{gs} \geq 40V$ , and this phenomenon is more predominant when  $V_{ds} = 1V$  than  $V_{ds} = 2V$ . This is due to the decrease of the channel voltage of the drain terminal by the influence of the gate electric field.

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# New RF MOSFET Small Signal SPICE Model

## Part 2

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### Parameter Extraction Procedure

#### RF MOSFET Small-Signal Model and Parameters

Small-signal equivalent circuit of MOSFET after de-embedding parasitics is shown in Figure 1 and small-signal model parameters are listed in Table 1.

#### Parameter Extraction Strategy

Parameter extraction is performed from real and imaginary parts of the Y-parameters. Each parameter is extracted from the Y-parameter equations which contain frequency terms.

To fit a straight line to the data plot, linear regression is used.

With the  $X$  data, the independent variable, and the  $Y$  data, the dependent variable, the estimated linear regression model is stated;

$$Y_i = A + BX_i$$

where the parameters,  $A$  and  $B$ , are estimated by the method of least squares.

$A$  is the intercept :

$$A = \bar{Y} - B\bar{X}$$

$B$  is the slope :

$$B = \frac{\sum_{i=1}^N (X_i - \bar{X})(Y_i - \bar{Y})}{\sum_{i=1}^N (X_i - \bar{X})^2}$$

Small Signal Model Parameters	Physical Meaning	Unit
$g_m$	Transconductance	A/V(S)
$g_{ds}$	Drain Conductance	A/V(S)
$C_{gd}$	Gate-to-Drain Capacitance	F
$C_{gs}$	Gate-to-Source Capacitance	F
$R_g$	Gate Resistance	$\Omega$
$C_{dg}$	Drain-to-Gate Capacitance	F
$R_{subd}$	Substrate Resistance	$\Omega$
$C_{jd}$	Drain Junction Capacitance	F
$C_{ds}$	Drain-to-Source Capacitance	F

Table 1. Small-signal parameters of RF MOSFET and their physical meaning and unit of parameters.

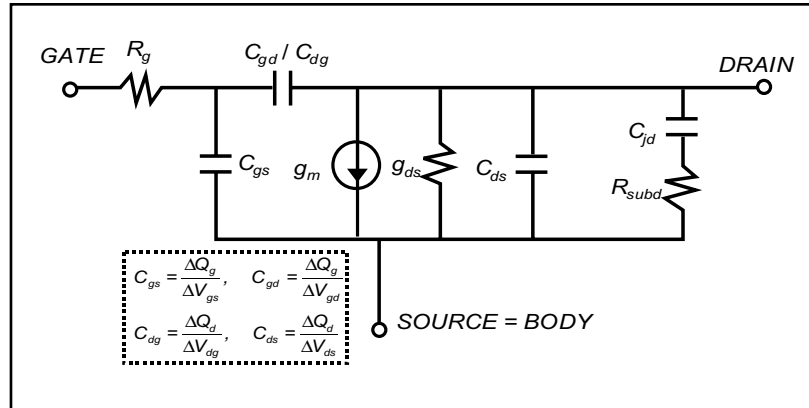


Figure 1. Common-source equivalent circuit of a MOSFET after de-embedding parasitics of on-wafer pads and interconnection lines.

The standard deviation is defined as

$$\sqrt{\frac{\sum_{i=1}^N (Y_i - (A + BX_i))^2}{N - 2}}$$

Where  $(X_i, Y_i)$  are the data points,  $N$  is the number of data points,

$$\bar{X} = \frac{1}{N} \sum_{i=1}^N X_i, \text{ and } \bar{Y} = \frac{1}{N} \sum_{i=1}^N Y_i$$

Parameters such as  $C_{gd}$ ,  $C_{gs}$ ,  $R_g$ ,  $C_{dg}$ ,  $C_{jd}$ , and  $C_{ds}$  are extracted as a function of frequency and in these cases the extracted values are determined by their mean value. The mean of parameter is calculated by

$$\bar{P} = \frac{1}{N} \sum_{i=1}^N P_i$$

where  $P_i$  are the extracted parameter values as a function of frequency.

#### Extraction Routine

\* Note that,  $\omega = 2 \pi f$

#### Step 1.

$g_m$  is obtained from y-intercept of  $\text{Re}[Y_{21}]$  versus  $\omega^2$ .

Extracted Parameter	Required Equation
$g_m$	$Y = \text{Re}(Y_{21})$ $X = \omega^2$ $Y = A_1 + B_1 X$ $g_m = \text{Re}[Y_{21}] _{\omega^2=0} = A_1$

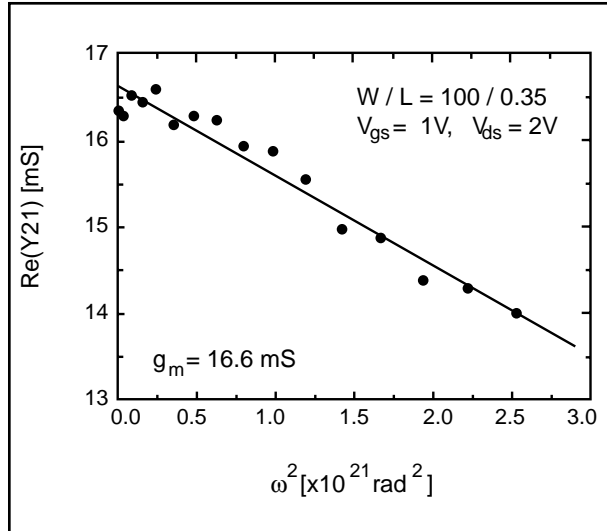


Figure 2. Extraction results of  $g_m$ .

### Step 2.

$g_{ds}$  is obtained from y-intercept of  $\text{Re}[Y_{22}]$  versus  $\omega^2$ .

Extracted Parameter	Required Equation
$g_{ds}$	$Y = \text{Re}(Y_{22})$ $X = \omega^2$ $Y = A_2 + B_2 X$ $g_{ds} = \text{Re}[Y_{22}] _{\omega^2=0} = A_2$

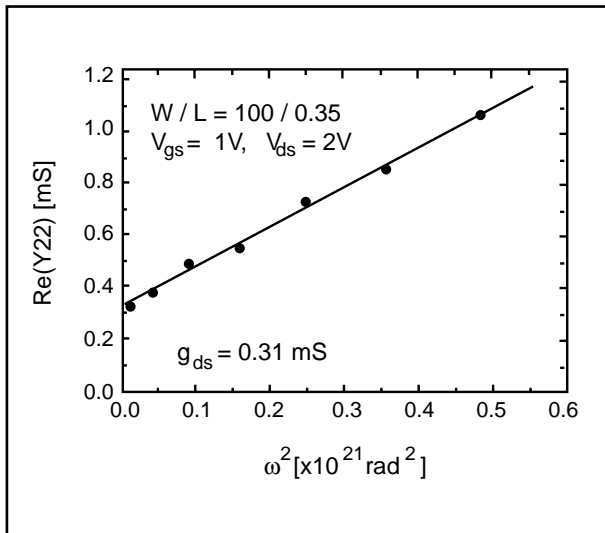


Figure 3. Extraction results of  $g_{ds}$ .

### Step 3.

Extracted Parameter	Required Equation
$C_{gd}$	$C_{gd} = \frac{-\text{Im}[Y_{12}]}{\omega}$

\* Extracted  $C_{gd}$  is the mean value as a function of frequency.

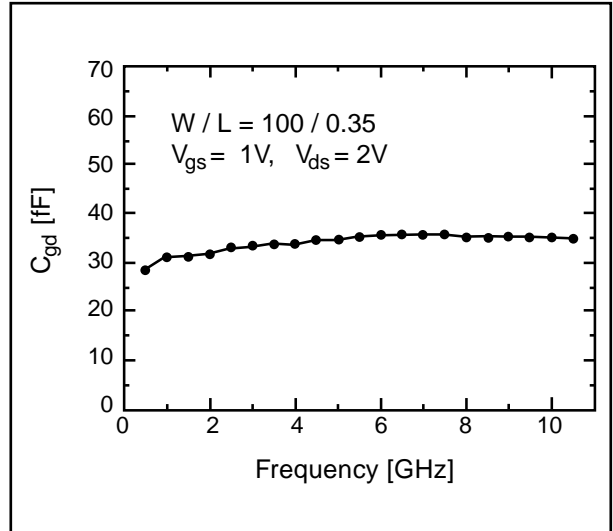


Figure 4. Extraction results of  $C_{gd}$ .

### Step 4.

Extracted Parameter	Required Equation
$C_{gs}$	$C_{gs} = \frac{\text{Im}[Y_{11}] + \text{Im}[Y_{12}]}{\omega}$

\* Extracted  $C_{gs}$  is the mean value as a function of frequency.

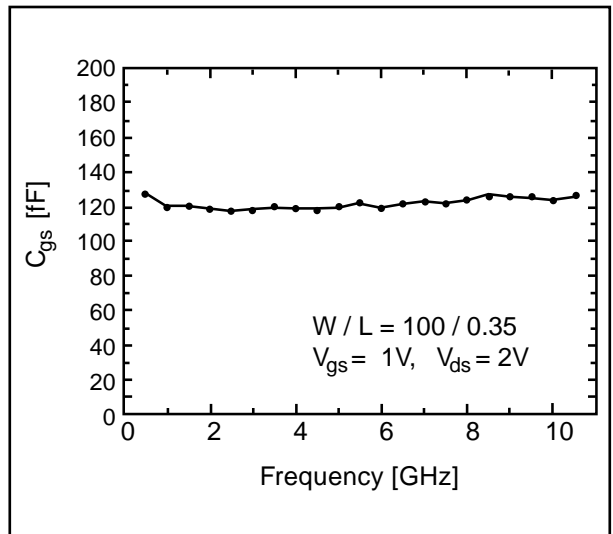


Figure 5. Extraction results of  $C_{gs}$ .

**Step 5.**

Extracted Parameter	Required Equation
$R_g$	$R_g = \frac{\text{Re}[Y_{11}]}{(\text{Im}[Y_{11}])^2}$

\* Extracted  $R_g$  is the mean value as a function of frequency.

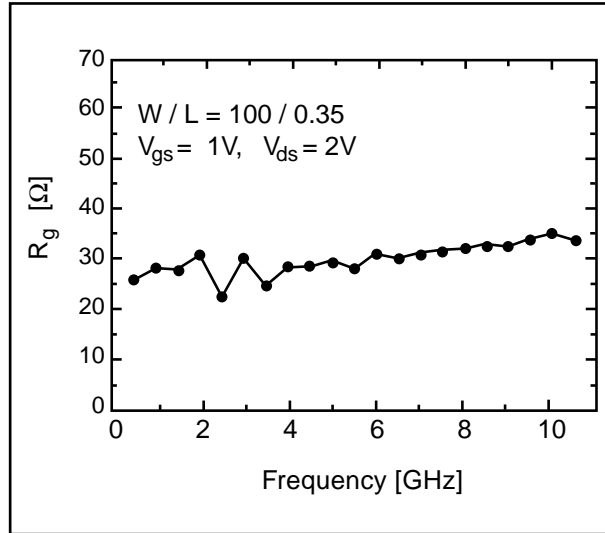


Figure 6. Extraction results of  $R_g$ .

**Step 6.**

Extracted Parameter	Required Equation
$C_{dg}$	$C_{dg} = -\text{Im}[Y_{21}] / \omega - g_m R_g (C_{gs} = C_{gd})$

\* Extracted  $C_{dg}$  is the mean value as a function of frequency.

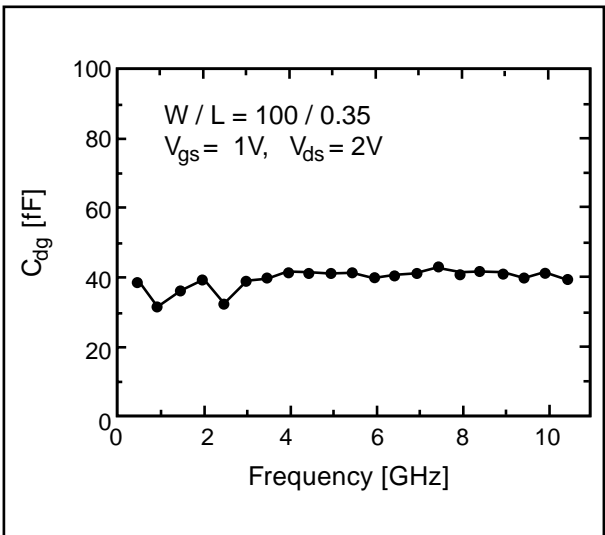


Figure 7. Extraction results of  $C_{dg}$ .

**Step 7.**

$R_{subd}$  and  $C_{jd}$  are obtained from linear regression using the following relation.

$$Y = \frac{\omega^2}{\text{Re}[Y_{22}] - g_{ds} - \omega^2 C_{gd} C_{dg} R_g - \omega^2 g_m R_g^2 C_{gd} (C_{gs} C_{gd})} = \omega^2 R_{subd} + \frac{1}{C_{jd}^2 R_{subd}}$$

$R_{subd}$  is determined from slope of  $Y$  as a function of  $\omega^2$ .

Extracted Parameter	Required Equation
	$Y = \frac{\omega^2}{\text{Re}[Y_{22}] - g_{ds} - \omega^2 C_{gd} C_{dg} R_g - \omega^2 g_m R_g^2 C_{gd} (C_{gs} + C_{gd})}$

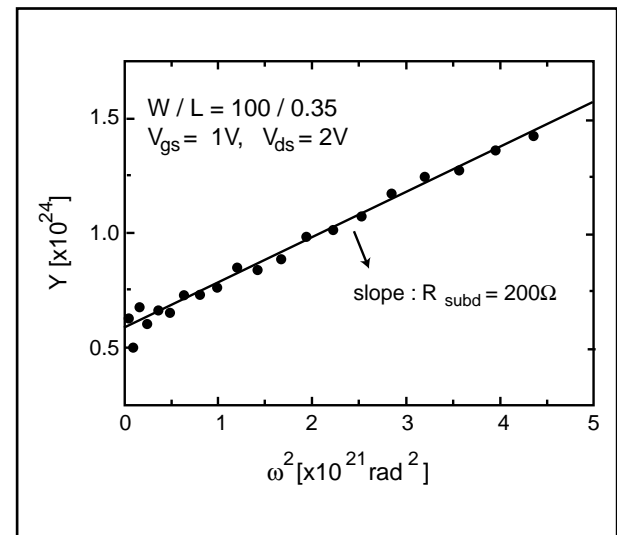


Figure 8. Extraction results of  $R_{subd}$ .

**Step 8.**

Extracted Parameter	Required Equation
$C_{jd}$	$C_{jd} = [(Y - \omega^2 R_{subd}) R_{subd}]^{-1/2}$

\* Extracted  $C_{jd}$  is the mean value as a function of frequency.

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# UFSOI: Process-Based Compact SOI MOSFET Models

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## Introduction

SOI technology appears now to have become an advantageous, viable option for low-voltage and high-performance CMOS integrated circuits in digital, analog, and mixed-signal applications. The thin-film nature of the SOI MOSFET, however, can underlie physical mechanisms that complicate circuit simulation and portend equivocation in design. For example, floating-body (FB) effects [1], which in fact are obtained even in body-tied devices due to unavoidable high resistance [2], render empirical compact models like those used for designing bulk-Si CMOS circuits inadequate for reliable SOI circuit simulation. Furthermore, such models cannot be easily calibrated using common parameter-optimization techniques because of ambiguous data acquisition implied by SOI device self-heating in DC measurements and/or FB charge dynamics in pulse measurements designed to avoid self-heating; such optimization, because of the complex body charging dynamics, does not and cannot cover the large range of operational conditions that obtain in actual SOI CMOS circuits. Consequently, Silvaco has incorporated the physical process-based UFSOI MOSFET models [3] into *SmartSpice* and *UTMOST*.

## Model Description

The UFSOI implementation includes options for both the partially, or non-fully depleted (NFD) model [4] and the fully depleted (FD) model [5]. As illustrated by the network representation in Fig. 1, the models are charge-based with five terminals, and they have the FB option. The NFD model physically accounts for dynamic as well as DC FB effects in all regions of operation. The FD model physically accounts for the charge coupling between the front gate and back gate (substrate). Both compact models account for all the important features and mechanisms prevalent in scaled SOI MOSFETs, which include polysilicon-gate depletion, quantization due to quantum-mechanical carrier confinement, non-local carrier temperature-dependent impact-ionization current ( $I_{Gi}$ ) [6] and velocity overshoot, and the parasitic bipolar transistor (BJT) currents and charges [7], which are properly coupled to the MOS currents and charges; the BJT base (body) current can comprise thermal generation, GIDL, junction tunneling, and impact-ionization currents. The noise (thermal, flicker, and shot) modeling accounts for hot-carrier effects on the

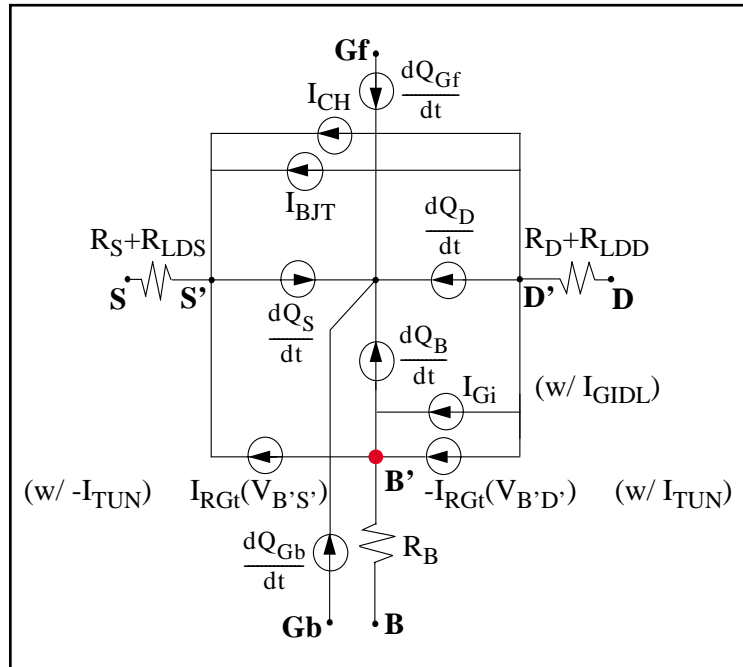


Figure 1. Network representation of the processed-based UFSOI (NFD and FD) MOSFET models.

channel thermal noise, important at high frequencies, and, with the implicit transimpedances, has been shown to predict the low-frequency Lorentzian excess noise component well [8]. The temperature modeling is truly physical [9], involving no extra parameters, and it is the basis of the self-heating option which uses a single-pole thermal subcircuit for each device. The FD model further accounts for the 2D source/drain field fringing in the back oxide (BOX), and the induced back-channel current (in weak/moderate inversion) [5]. The NFD model further accounts for nonuniform channel doping (e.g., via retrograde [4] and halo options), and its control of short-channel and parasitic BJT effects.

All currents and charges and their derivatives, which form the basis of the UFSOI quasi-static formalism, are continuous in all regions of operation [10]. The characterization of body charge ( $Q_B$ ) in the FD model accounts for accumulation charge, which means that the model is hybrid-FD/NFD with regard to charge dynamics; in the FD (on) state,  $dQ_B/dt = 0$ , which means that most FB effects are suppressed. In the NFD model,  $Q_B$  is defined by neutrality, which means that the charge dynamics properly reflects all the intrinsic transcapacitances. The FB effects are implicitly accounted for in the UFSOI models by proper merging of the carrier



generation/recombination currents, the BJT and channel currents, and the charging, or transcapacitance currents. The merging, which is unified for DC, AC, or transient simulations, is reflected by the floating-body (B') nodal equation indicated in equation 1:

$$\frac{dQ_B}{dt} = I_{Gi} - I_{RGt}(V_{B'S'}) - I_{RGt}(V_{B'D'}) \quad (1)$$

where neutrality implies

$$Q_B = -(Q_S + Q_{S'} + Q_{Gf} + Q_{Gb}). \quad (2)$$

The combination of (1) and (2) defines  $V_{BS}$  and  $V_{BD}$  for any condition, and thereby describes how the intrinsic capacitive coupling and/or the recombination/generation in the device govern the FB effects as usually reflected by  $I_{CH}(V_{BS})$  and/or  $I_{BT}(V_{BS})$ .

The truly physical nature of the UFSOI models renders their formalisms implicit, meaning that Newton-like iterative solutions have to be derived. Further, the derivatives (transconductances and transcapacitances) needed for the nodal analysis have been computed via difference approximations, necessitating five passes through the model routine for each call by SmartSpice. Recently, however, the use of approximate analytical derivatives for the NFD model in DC and transient simulations has been incorporated in UFSOI, with the exception the critical  $V_{BS}$ -derivatives; difference approximations still have to be used in AC simulations. The result of this NFD speed-up is a physical yet computationally efficient model, requiring run-times that are not much longer than those required by empirical counterparts.

### Process-Based Model Calibration and Utility

What makes the UFSOI models really unique, and, in our opinion, essential for reliable SOI circuit simulation, is their process basis. Key (~20) UFSOI model parameters are either structural or physics-based, and hence they are properly correlated and their evaluation can be done unequivocally in a straightforward manner, using device-structure data and measured data taken only in low-power regions where self-heating is negligible [11]. Such structure-dependent calibration renders the UFSOI models predictive, and useful for sensitivity analyses and next-generation performance projections [12], as well as reliable circuit simulation with devices in all possible regions of operation.

We exemplify this UFSOI utility by considering FB hysteresis in PD/SOI CMOS inverter-based circuits [13]. This hysteresis, first noted via UFSOI model predictions [14], is reflected by history-dependent propagation delays that are due to slow carrier recombination/generation processes superimposed on the fast body charge dynamics driven by the intrinsic capacitive coupling. The hysteresis is thus quite sensitive to the device structure as well as physics-based parameters such as carrier lifetimes. For example, Figure 2 shows a UFSOI-predicted “fast” open-inverter-chain delay in time (from DC to the dynamic steady state) for  $L_{eff} = 145\text{nm}$  PD/SOI CMOS for two different SOI film thicknesses ( $t_{SOI}$ ). The “fast” delay is the one corresponding to initially ( $t = 0$ ) body-charged ( $V_{DS} = V_{DD} = 1.8\text{V}$ ,  $V_{BS} > 0$  for the nMOSFETs,  $V_{BS} < 0$  for the pMOSFETs) active devices in the inverter chain; whereas the “slow” delay would correspond to initially uncharged ( $V_{DS} = 0$ ,  $V_{BS} = 0$ ) active devices. Note that reducing  $t_{SOI}$  decreases the delay, but alters the hysteretic variation to an increasing delay with time. These results are due to the varying ratio of the gate-body capacitance to the drain-body capacitance, which increases with decreasing  $t_{SOI}$  and tends to increase  $V_{BS}(t)$ . Thus, early in time, the “current overshoot” in the active device is enhanced; and later in time, a “dynamic strengthening” of the load device occurs. These results, which are consistent with experimental ones, clearly reflect the complexity of dynamic FB effects, and imply why a predictive (process-based) compact model is needed for reliable SOI circuit simulation.

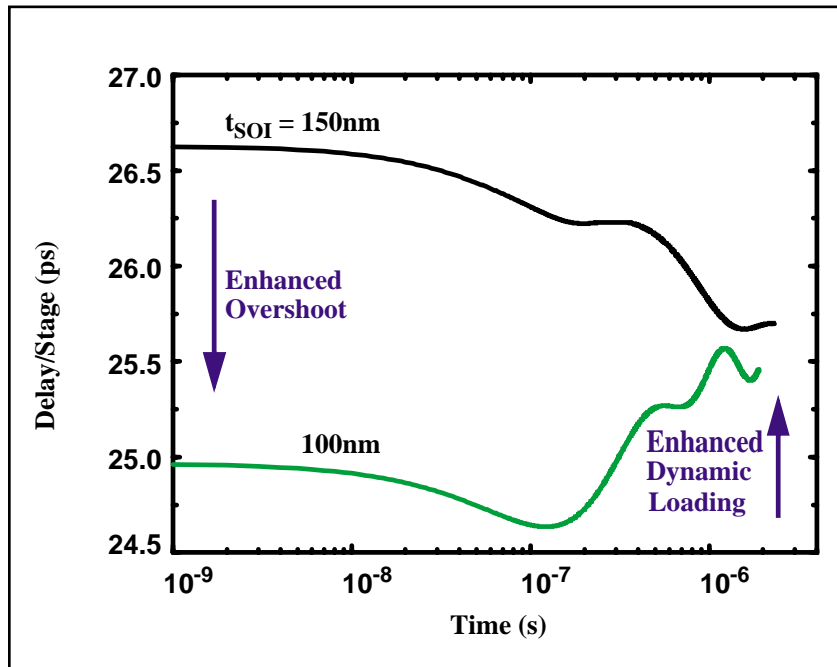


Figure 2. Network representation of the process-based UFSOI (NFD and FD) MOS-FET models.

## Summary

The process-based UFSOI models have been released to more than 100 companies and universities throughout the world, in addition to the SmartSpice releases. Both models are continually upgraded as the SOI technologies advance. In fact, the UFSOI/ NFD model is now being evolved into a unified process-based compact model for bulk-Si as well as PD/SOI MOSFETs; and the UFSOI/FD model is being upgraded for possible near-50nm node application and is the basis for a process-based model for double-gate MOSFETs now being developed at the University of Florida.

## Acknowledgments

The development of UFSOI models at the University of Florida have been supported mainly by the Semiconductor Research Corporation. Many graduate students have made key contributions to the development over several years. The students include D. Chang, J. Y. Choi, L. Ge, K. Kim, H.-K. Lim, D. Suh, S. Veeraraghavan, G. O. Workman, and P. C. Yeh, in addition to coauthors Chiang and Pelella.

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### Step 9.

\* Extracted  $C_{ds}$  is the mean value as a function of frequency.

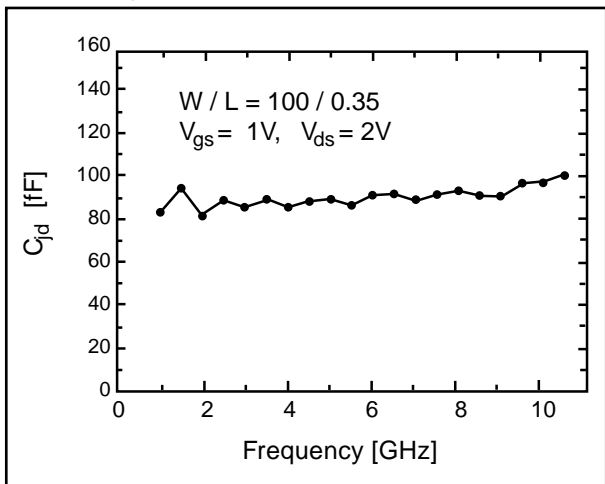


Figure 9. Extraction results of  $C_{jd}$ .

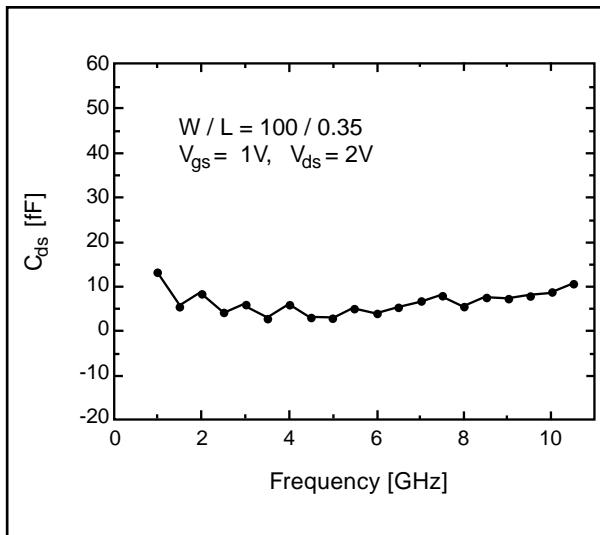


Figure 10. Extraction results of  $C_{ds}$ .

Extracted Parameter	Required Equation
$C_{ds}$	$C_{ds} = \frac{-\text{Im}[Y_{22}]}{\omega} C_{gd} - \frac{C_{jd}}{1 + \omega^2 C_{jd}^2 R_{subd}^2} g_m R_g C_{gd} + \omega^2 C_{gd} C_{dg} (C_{gs} + C_g) R_g^2$

# Calendar of Events

## July

1
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3
4
5 10th Fine Process Technology - Tokyo
6 10th Fine Process Technology - Tokyo
7 10th Fine Process Technology - Tokyo
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12 7th Intl w/s on Active Matrix and TFT Tech - Tokyo
13 7th Intl w/s on Active Matrix and TFT Tech - Tokyo
14 7th Intl w/s on Active Matrix and TFT Tech - Tokyo
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24 NSREC - Reno, NV
25 NSREC - Reno, NV
26 NSREC - Reno, NV
27 NSREC - Reno, NV
28 NSREC - Reno, NV
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## August

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20 2000 Topical on Hetro Structure Microelectronics - Kyoto, Japan
21 2000 Topical on Hetro Structure Microelectronics - Kyoto, Japan
22 2000 Topical on Hetro Structure Microelectronics - Kyoto, Japan
23 2000 Topical on Hetro Structure Microelectronics - Kyoto, Japan
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28 Intl Conf on Solid State Devices and Materials, Sendai, Japan
29 Intl Conf on Solid State Devices and Materials, Sendai, Japan
30 Intl Conf on Solid State Devices and Materials, Sendai, Japan
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## Bulletin Board



### Silvaco Japan on the Move

The office in Japan is off to another busy month with 2 conferences in July. Silvaco's Japanese office is intent on providing the highest level of support to our Asian customers. With a suite of tools that are powerful and which significantly decrease design time it is easy to stand confidently behind Silvaco tools.



### Process Technology Conference

July 5th through 7th is the 10th Fine Process Technology conference. Held in the Tokyo, Silvaco is anticipating a large turnout at this important conference. Silvaco's Asian customers continue to be the backbone of the growing success of Silvaco software worldwide.



### NSREC Conference

July finishes strong with the Nuclear and Space Radiation Effects Conference (NSREC) held this year in Reno, Nevada. This conference always strengthens Silvaco's relationship with their valued military customers. With new development happening so rapidly in nuclear and space technology, Silvaco enables developers to speed up design times without compromising accuracy.

For more information on any of our workshops, please check our web site at <http://www.silvaco.com>

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